

Amendments to the Claims:

The following listing of claims will replace all prior versions, and listings, of claims in the application:

1. (Currently Amended) A method for manufacturing a pneumatic tire, wherein at least one kind of tire constitutive member is formed on an outer peripheral side of a carcass band, said method comprising the steps, for forming a green tire, of:

radially outwardly expanding a widthwise center portion of a substantially cylindrical carcass band; and

winding and joining an unvulcanized rubber strip onto an outer peripheral surface of the expanded carcass band, thereby forming said tire constitutive ~~member~~, member, wherein said strip has a cross-section that is determined depending on the shape of the tire constitutive member, and said strip is successively wound from a radially outer side to a radially inner side such that, for each turn, a previously wound strip is superimposed at least partially by a successively wound strip, so as to allow a resulting lamination to form the constitutive member.

2 (Canceled)

3 (Currently Amended) A method according to claim 1, wherein two or more kinds of unvulcanized rubber strips are wound one after another, to form a tire constitutive member.

4. (Original) A method according to claim 1, wherein the tire constitutive member includes any one of bead filler, sidewall, rubber chafer, buffer rubber, and belt undercushion.

5-11. (Canceled)

12 (Previously Presented) A method for manufacturing a pneumatic tire, wherein at least one kind of tire constitutive member is formed on an outer peripheral side of a carcass

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band, comprising:

radially outwardly expanding a widthwise center portion of a substantially cylindrical carcass band;

winding and joining an unvulcanized rubber strip onto an outer peripheral surface of the expanded carcass band;

applying a belt layer onto an outer peripheral surface of the expanded carcass band on which an unvulcanized strip is wound and joined; and

winding and joining at least one kind of unvulcanized rubber strip onto an outer peripheral surface of the belt layer.